

## Boustead International Heaters Limited

Europa House, Woodlands Court, Albert Drive, Burgess Hill, West Sussex, RH15 9TN, UK  
Telephone: +44 (0) 1444 237500 Fax: +44 (0) 1444 237501  
Website: www.bihl.com



December 22, 2014

NAFTO Sp. z o.o.  
Igołomska 30  
31-983 Kraków  
Poland

Mr Rafał Hojnor  
Managing Director

Dear Sir,

We would like to confirm that Nafto Sp. z o.o. successfully executed erection of Hot Oil Heater BA-18352 located in Borealis Polymers Oy, Finland between April 2014 and November 2014.

The Hot Oil Heater BA-18352 erection works consisted of:

- Radiant section panels (walls, floor and arch) – 115 tons (weight without refractory),
- Radiant section roof sheeting cover – 6.6 tons,
- Radiant coil – A106 Grade B OD 141.3 mm x Sch 40 AW, design temp. 330<sup>0</sup>C, design pressure 70 bars,
- Convection Section Panels – 59 tons (weight without refractory),
- Header boxes – 13 tons,
- Convection coil - A106 Grade B OD 141.3 mm x Sch 40 AW, design temp. 267<sup>0</sup>C, design pressure 92.5 bars,
- Radiant/Convection Cross Overs & Manifolds,
- Hot and Cold Flue Gas Ducts, Ash Hopper, Flap Dampers – 44 tons,
- Combustion Air Plenum/Ducting/Inlet Stack – 23 tons,
- Stair Tower, Ladders & Platforms – carbon steel painted/galvanized – 51 tons,
- Refractory Anchors welding and Refractory Lining Installation - 332 tons,
- Modularization of Convection Section (nine modules),
- Soot Blower Piping & including Supports,
- Steel structure material supply,
- Corrosion protection,
- NDTs,
- Hydrotesting of pressure parts,
- QA/QC documentation including PED Module G requirements,

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Nafto Sp. z o.o. exhibited a high degree of professionalism and ensured good quality of installation and welding works.

We would, therefore definitely consider working with Nafto Sp. z o.o. on future projects

Regards

A handwritten signature in black ink, appearing to read "Paul Hardy", is written over the typed name.

**Paul Hardy**

Procurement Manager