

Boustead International Heaters Limited

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December 22, 2014

NAFTO Sp. z o.o.
Igołomska 30
31-983 Kraków
Poland

Mr Rafał Hojnor
Managing Director

Dear Sir,

We would like to confirm that Nafto Sp. z o.o. successfully executed, fabrication and delivery of Hot Oil Heater BA-18352 located in Borealis Polymers Oy, Finland between October 2013 and September 2014.

The Hot Oil Heater BA-18352 prefabrication works consisted of:

- Radiant section panels (walls, floor and arch) – 115 tons (weight without refractory),
- Radiant section roof sheeting cover – 6.4 tons
- Radiant coil – A106 Grade B OD 141,3 mm x Sch. 40 AW, design temp. 330⁰C, design pressure 70 bars,
- Convection Section Panels steelwork – 59 tons
- Header boxes – 13 tons,
- Convection coil - A106 Grade B OD 141,3 mm x Sch. 40 AW, design temp. 267⁰C, design pressure 92,5 bars,
- Radiant/Convection Cross Overs & Manifolds,
- Hot and Cold Flue Gas Ducts, Ash Hopper, Flap Dampers – 44 tons,
- Combustion Air Plenum/Ducting/Inlet Stack - 23 tons
- Stair Tower, Ladders & Platforms – carbon steel painted/galvanized – 51 tons,
- Support structures – 54 tons
- Refractory Anchors welding and Refractory Lining Installation - 332 tons
- Modularization of Convection Section (nine modules)
- Soot Blower Piping & including Supports,
- Steel structure material supply.
- Corrosion protection
- NDTs,
- Hydrotest of pressure parts,

- QA/QC documentation including PED Module G requirements,
- Transport services of above mentioned items from workshop to site.

Nafto Sp. z o.o. exhibited a good degree of professionalism and ensured required quality in prefabrication works. Pressure part welding was performed in accordance with the applicable codes and standards.

We would, therefore definitely consider working with Nafto Sp. z o.o. on future projects

Regards

A handwritten signature in black ink, appearing to read 'Paul Hardy', is written over a light blue horizontal line.

Paul Hardy

Procurement Manager